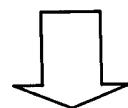
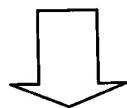
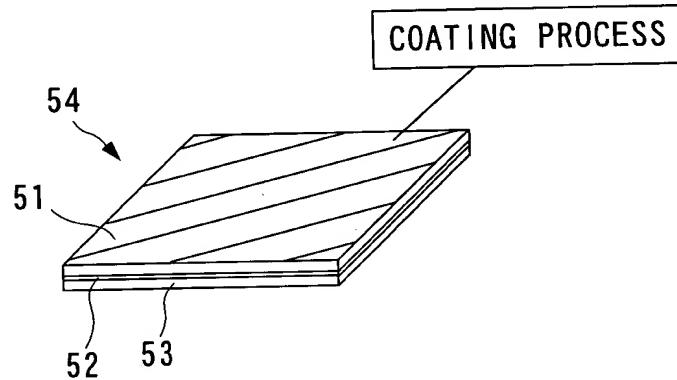


FIG. 1
PRIOR ART

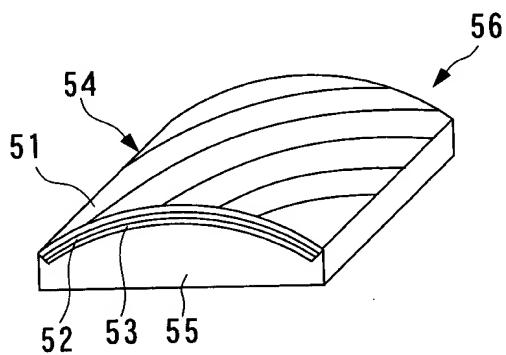
(a)



(b)

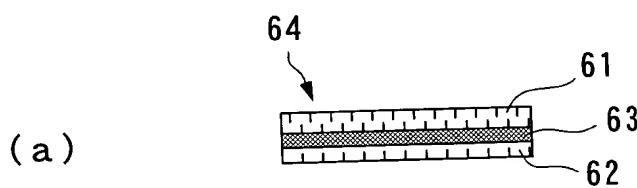


(c)

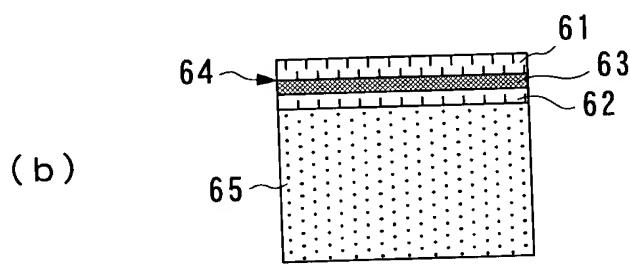


2061760-26629860

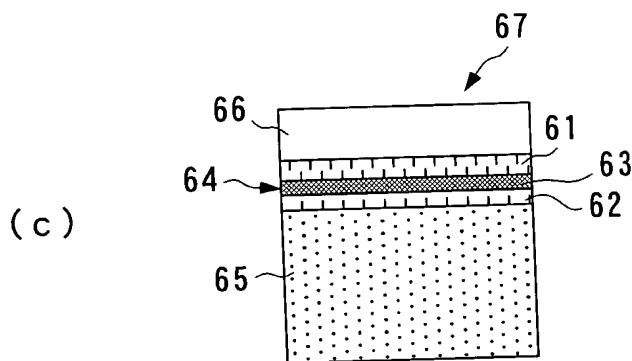
FIG. 2
PRIOR ART



INJECTION MOLDING



COATING



1000160-16623860

FIG. 3

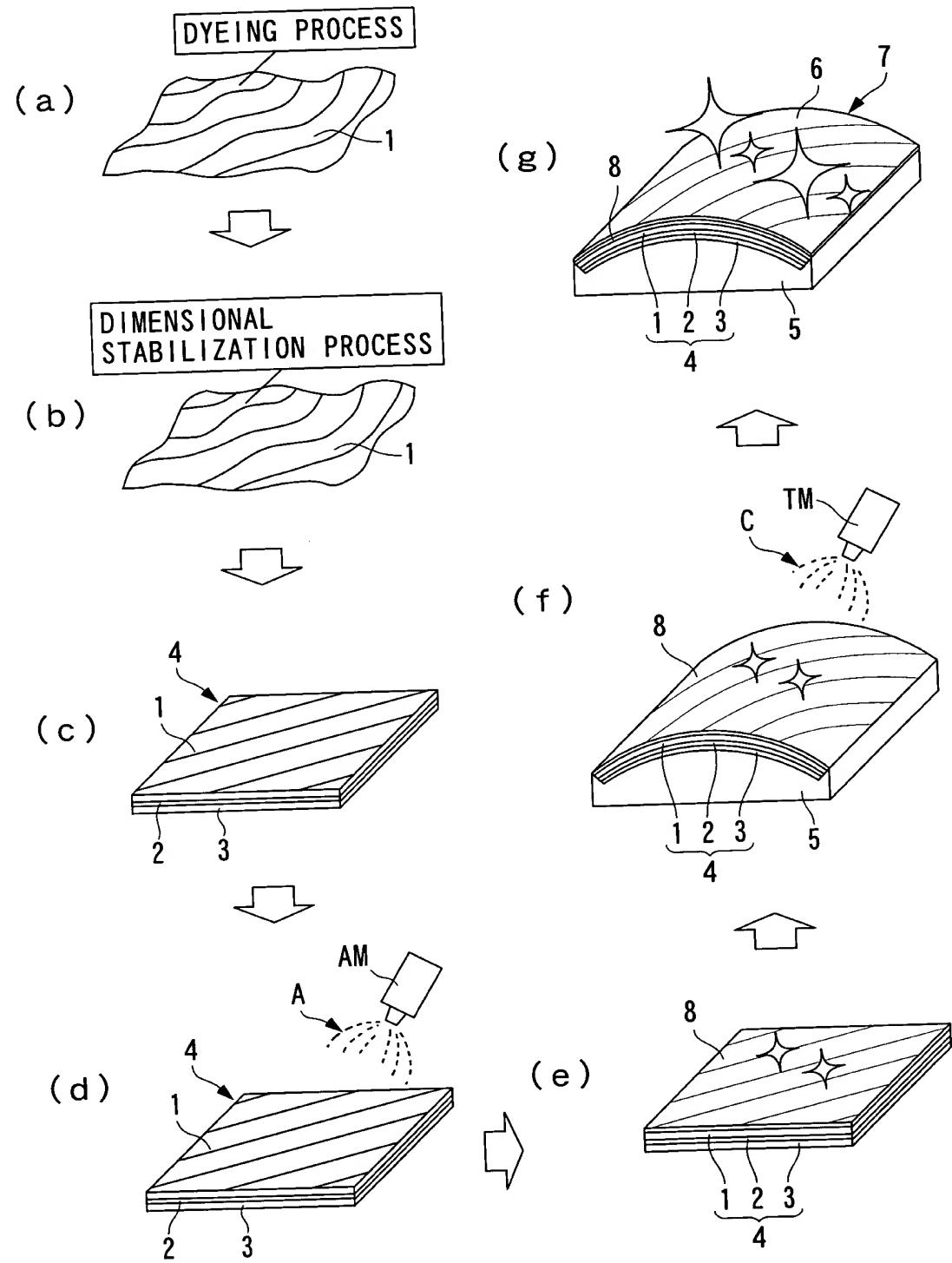
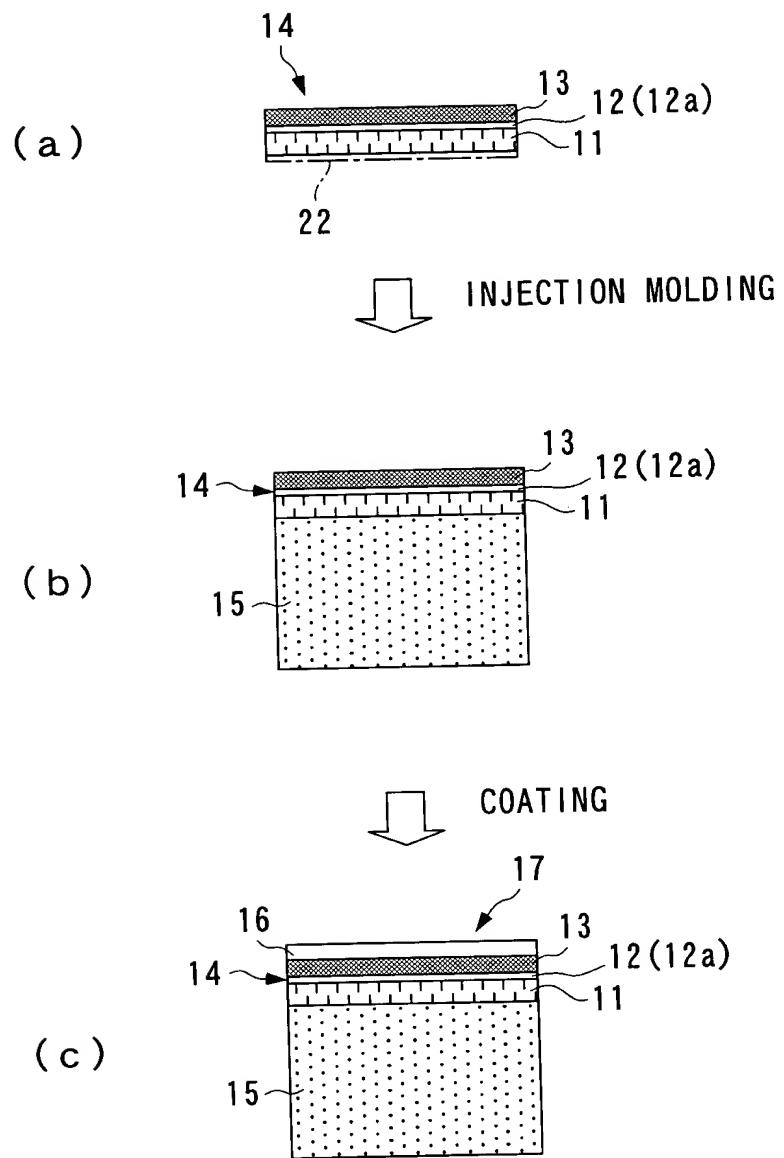
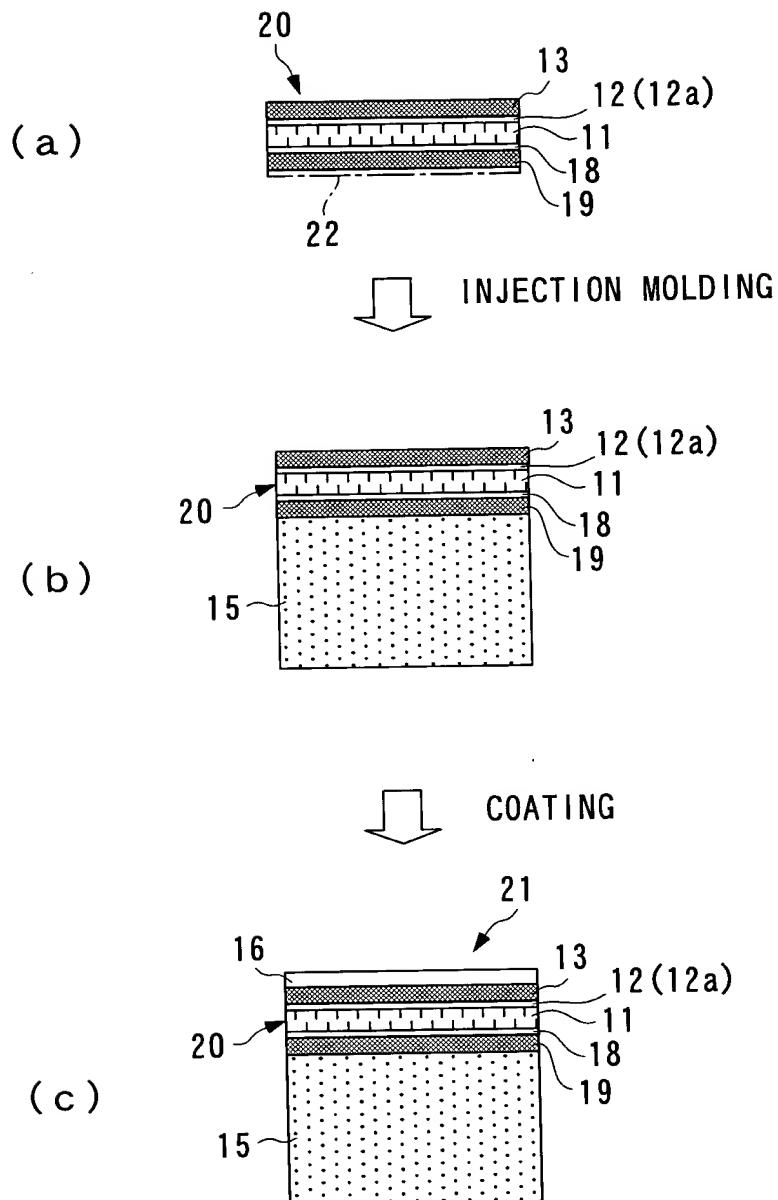


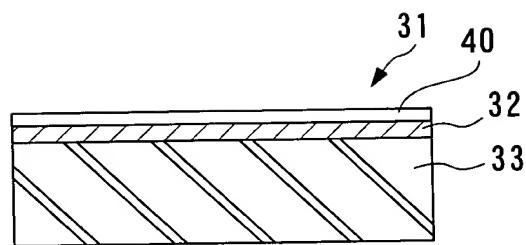
FIG. 4



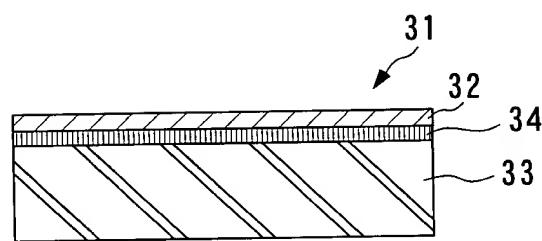
F I G. 5



F I G. 6



F I G. 7



F I G. 8

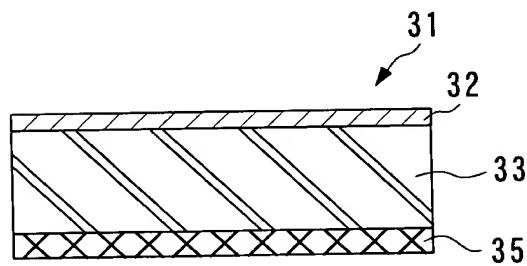


FIG. 9

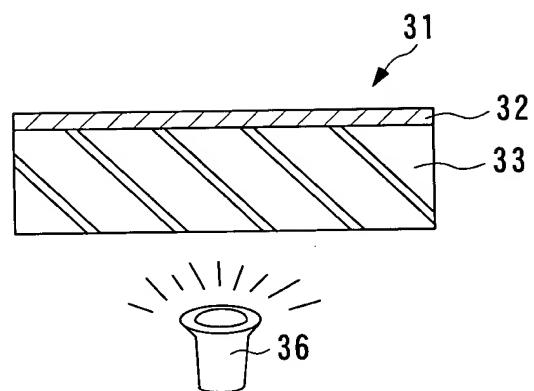


FIG. 10

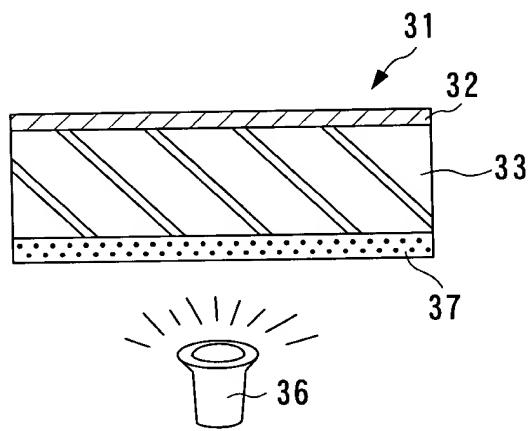
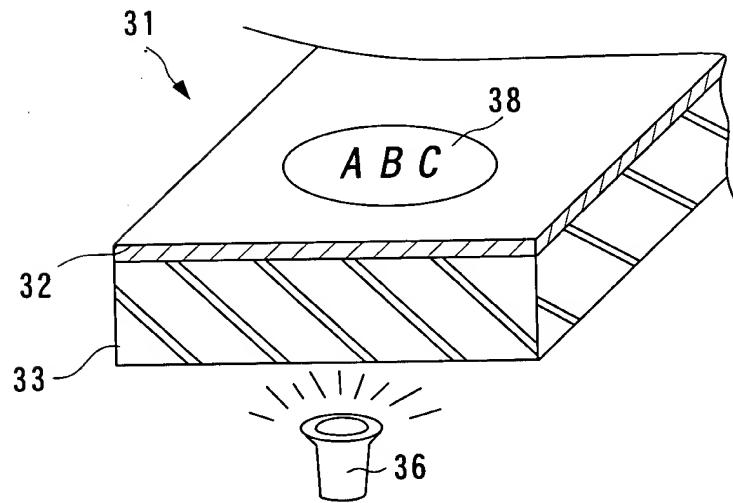
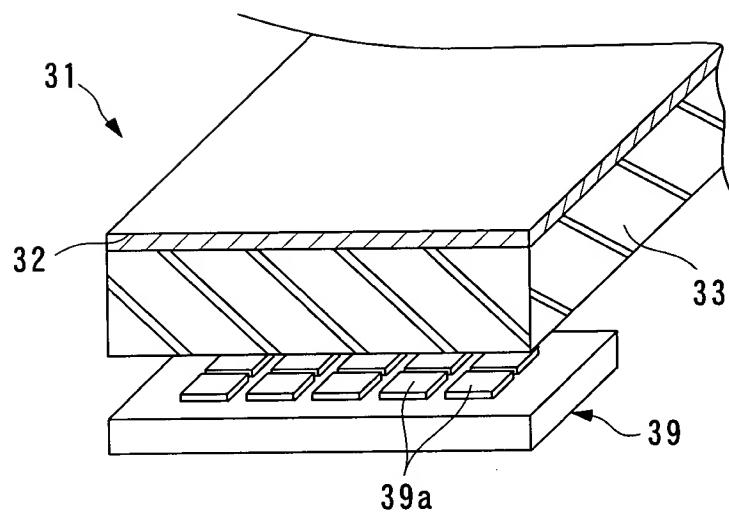


FIG. 11



F I G. 1 2



00026666-001001

F I G. 1 3

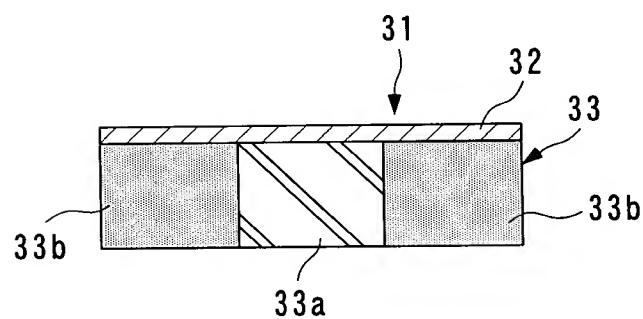


FIG. 14

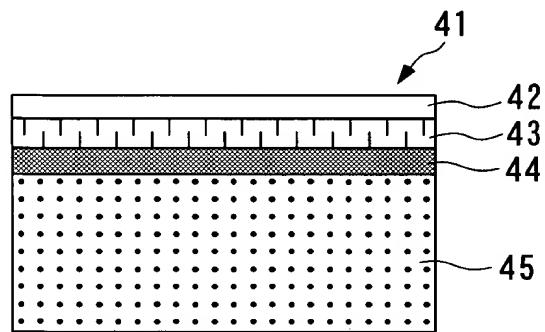


FIG. 15

